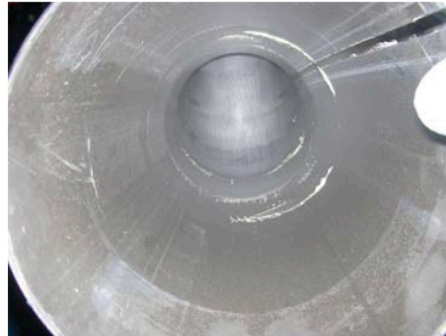




CASE HISTORY Bend-All 80



COMPANY:	Truck Exhaust Manufacturer
OBJECTIVE:	Eliminate Oil-Based Product Reduce Splitting Easier to Clean – Improve Housekeeping
COMPONENT:	5” and 6” Thin Wall Tubing
OPERATION:	Drawn-over Mandrel Bending 15° to 120° Bends
MATERIAL:	Aluminized Stainless Steel, Galvalum, and Aluminum
APPLICATION METHOD:	Through the Mandrel - Pump
POST PROCESSING:	Immersion Cleaning Operation
PREVIOUS LUBRICANT:	Chlorinated Oil
RESULTS:	<ul style="list-style-type: none">➤ Improved Part Quality – No Splitting of Tubes➤ Lubricant stays on Mandrel through the Bend➤ Easy to Clean – Reduced Energy Consumption➤ Non-Hardening in the Tube➤ Pumped directly out of the drum➤ Outstanding Operator Acceptance

